# **EUROPEAN PATENT APPLICATION**

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### (a) Date of filing: 18.07.67 Application number: 87110297.6

1 m. ci. 461K 9/22 , A61K 47/00

(a) Priority: 18.07.86 JP 167865/86

(a) Date of publication of application:

03.02.88 Bulletin 88/05

- Designated Contracting States: AT BE CHIDE ES FRIOS OR IT LI LUI NL SE
- 3 Applicant: Elsel Co., Ltd. 6-10, Koishikawa 4-choma Bunkyo-ku Tohyo 112(JP)
- (2) Inventor: Andoh, Hidenobu Aichi Prefecture(JP) 14-2, Saltoh Nikayoshlike Fuso-cho Niwe-gun Alchi Prefecture(JP) Kakamigahare-shi Gifu Prefecture(JP) 2-71, Koyozumi-cho Sohara i-17, Aza-todomegi Heshizume inuyama-shi wentor: Miyeke, Yasuo entor: Watanabe, Sumto
- (a) Representative: Hanzen, Bernd, Or,rer.nat. et D-8000 München 81(DE) Arabellastrasse 4 Hoffmann, Ellie & Partner Patentanwälle

## Substained-release drug preparation.

## Sustained-Release Drug Preparation

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## BACKGROUND OF THE INVENTION

### 1) Field of the Invention:

drug preparation of this invention is therefore useful as a phermaceutical product. and an oil as essential components and is suitable for oral administration. When the drug preparation of this invention is administered orally, the velocity of dissolving out the drug in the body is controlled as desired so that the drug level in the blood is maintained at a preferable concentration for a long period of time. The This invention relates to a drug preparation which comprises a water-soluble drug, a lipidic substance

### 2) Description of the Prior Art:

various methods have already been proposed including, for example, (i) to disperse a drug in a base insoluble in water such as fat or wax by either dissolving or melting the drug in the base, (ii) to enclose a drug in a physiologically-ment plastic base so that upon its edministration, the plastic base, remains hydrophilic high-molecular substance so that upon administration, the high-molecular substance is gelied and the drug is gradually dissolved and released from the resultant viscous layer of the thus-gelied highundigested in the body and is eventually discharged out of the body, and (iii) to disperse a drug in a As means for controlling the duration time of a drug administered orally for therapeutic purposes,

Following the above-described conventional techniques, the present inventors conducted a detailed test on the dissolution of effective drug. As a result, the present inventors left the desire for the provision of a chinique which allows to control the velocity of dissolution of a drug as desired by a simple method.

molecular substance.

## SUMMARY OF THE INVENTION

- Based on the above-mentioned finding, the present inventors have carried out an extensive investiga-As a result of the above investigation, it has been found that the velocity of dissolution of a drug can be
- controlled by using an oil and a lipidic substance in combination. In one aspect of this invention, there is thus provided a sustained-release drug preparation comprising
- 35 as essential components a water-soluble drug, a lipidic substance and an oil.

  The austibred-release drug preparation is free of the aforementioned problems of the prior art, namely, has solved the difficulties in the conventional sustained-release means.

## BRIEF DESCRIPTION OF THE DRAWINGS

drawings, in which: following description of the invention and the appended claims, taken in conjunction with the accompanying The above and other objects, features and advantages of this invention will become apparent from the

their drug preparations of this invention in comparison with those of the same drugs from corresponding FIGURES 1 - 5 diagrammatically and respectively illustrate the velocities of dissolution of drugs from

# DETAILED DESCRIPTION OF THE INVENTION AND PREFERRED EMBODIMENTS

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examples, may be mentioned bunazosin hydrochloride, phenylpropandamine, chloriphenylamine maleste and theophylline, and the like. The oral drug in the novel drug preparation of this invention is a water-soluble drug. As its illustrative

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**<sup>#</sup>** A sustained-release drug preparation comprises a water-soluble drug, a lipidic substance and an oil as its
essential components. The drug level in the blood is sustained at a preferable concentration for a long period of

## Sustained-Release Drug Preparation

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oil, wares such as bees war, carnsuba wax, Japan wax and whale wax, and hydrocarbons such as parafin may be mentioned alighatic higher fatty acids such as stearic acid, myristic acid and palmitic acid, and atiphatic higher alcohols such as leuryl alcohol, myristyl alcohol and stearyl alcohol; in addition, estera of microcrystalline wax and ceresine; and especially the sucrose esters of latty acids. They may be used higher fatty acids such as the monostearate, distearate and tristearate of glycerin and hydrogenated castor As exemplary lipidic substances suitable for the formulation of the drug preparation of this invention

etc. They may be used either singly or in combination. oil, peanut oil, offive oil, seffigwer oil, octyldodecyl glyceride, mignol, glycerin monocaprylate, silicone oil, Illustrative of the oil usable in the present invention may include soybean oil, cotton seed oit, sesame

may also contain, in suitable amount or amounts, one of more desired adjuvents such as those to be In addition to the above-described three essential components, the drug preparation of this invention

manniol, talc, silicic acid, calcium steastie, shelfac, polyvinyi pyrrolidone, hydroxypropylcellulose, ethylcellulose, calcium carboxymethylcellulose, calcium carboxymethylcellulose, calcium carboxymethylcellulose, bydrox Lactose, crystalline cellulose ("Avicel for Drug and Food Applications", trade name), corn starch

such as granules, powder capsules, granule capsules or compression-formed tablets.

As will be shown subsequently by experimental results, the velocity of dissolution of the suitable ratio and then forming the resultant mixture into a preparation form suitable for oral administration The drug preparation of this invention is obtained by mixing the above-mentioned components at i

pharmaceutically-effective component, i.e., the drug from the drug preparation of this invention can be controlled so that its dissolution tasts for many hours.

Examples. The drug preparation of this invention will hereinafter be described specifically by the following

### Example 1:

## drug preparations (1), (2) and (3) were separately formulated in the following manner. By using components of Table 1 in their respective amounts shown in the same table, three kinds of

name) were mixed for 3 minutes in a 20-t super mixer. Thus, ethanol was added solely or both octyldodecyl glyceride and ethanol were added in combination. The resultant minture was kneaded for 3 were separately sifted to 16 - 60 mesh so as to provide the drug preparations (1), (2) and (3) minutes. The thus-propared three kinds of masses were separately granulated in a cylindrical granulator equipped with a screen whose openings had a diameter of 0.5 mm. After drying them in a tray dryer, they in accordance with each of the formulations of the drug preparations (1), (2) and (3) shown in Table 1, bunaxosin hydrochloride, "5-370" (trade name, the sucrose ester if a latty acid) and "Ethocel-10" (trade

### Table 1

<u>.</u>				, -	· · ·
Total	Octyldodecyl glyceride	Ethocel-10 (adjuvant) (ethylcellulose)	Sucrose ester of fatty acid (S-370)	Bunazosin hydrochloride	Drug preparation Component mixed
1000	t	100	800	100	(1) (g)
1000	100	100	700	100	(2) (g)
1000	2 00	100	600	100	<b>6</b> 0

### Example 2:

By using components of Table 2 in their respective amounts shown in the same table, two kinds of drug preparations (4) and (5) were apparately formulated following the procedure of Example 1 except that the mixing and breading operations in the super mixer and the granulating operation were each carried out in a state heated at 60 - 70°C.

In the above-described manner, the preparations (4) and (5) were obtained in granular forms.

### able 2

Total	Sesame oil	Stearic acid	Bunazosin hydrochloride	Drug preparation Component mixed
1000	•	800	200	(4) (g)
1000	50	750	200	(5)

### Example 3:

Following the procedure of Example 2, a granular drug preparations (6) and (7) of compositions shown respectively in Table 3 were formulated.

### Table 3

Total	Migriol	Stearic monoglyceride	Theophylline	Drug preparation Component mixed
1000		600	400	(g) (6)
1000	50	550	400	(7) (g)

### Example 4:

Following the procedure of Example 2, a granular drug preparation (8) of a composition shown in Table 4 was formulated.

### Table 4

Component mixed	( <del>g</del> )
Theophylline	500
Lovely wax (hardened castor oil)	300
Polyvinyl pyrrolidone (K-30)	50
Octyldodecyl glyceride	150
Total	1000

### Example 5:

Following the procedure of Example 1, a granular drug preparation (9) of a composition shown in Table 5 was formulated.

### Table 5

Total	Silicone oil	Ethoce1-10	Sucrose ester of fatty acid (S-370)	Chlorphenylamine maleate	Drug preparation Component mixed
950	200	50	500	200	(9) (g)

100 100 100 100 100 100 100 100 100 100
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The degrees of controlled dissolution of the respective drugs from the corresponding granular drug preparations (1) - (8) were observed in the following manner in accordance with the puddle method. From the respective drug preparations, 100-mg portions were individually collected as samples. Using the second in the above-described manner, are shown in FIGURES 1 - 5. respective samples, in other words, their dissolution rates along the passage of time, which were obtained ride solution (standard solution) prepared separately in advance. The velocities of dissolution from the their corresponding drug solutions of prescribed known concentrations, for example, a bunszosin hydrochlodissolution. Their dissolved amounts were determined by comparing their u.v. (). = 245 nm) absorption data with standard calibration curves which had been prepared from u.v. absorption data obtained by measuring solution of the Japan Pharmacopoela as a dissolving medium, each of the samples was subjected to

component (ortyldodecy) glyceride) among the three essential components in the present invention. the drug preparation (1) is a control as apparent from Table 1 of Example 1 and did not contain the oil the Japan Phemacopoels stong with the corresponding data of the samples of the control drug prepara-tions (1), (4) and (8), in each of the drawlings, the time of dissolution of the drug is plotted in hours along the the drugs from the corresponding drug preparations of this invention into the second solution prescribed in suis of absisses while the percent dissolution is plotted in % atong the axis of ordinates. In these drawings, Namely, FIGUREs 1 - 5 diagrammatically show, as a function of time (hours), the rates of dissolution of

elepted time as early as 4 hours in the course of the measurement in the case of the control (the drug preparation (1)). In contrast, the percent dissolution of the drug preparation (2) finally reached 100% after the lapse of 20 hours of the measurement time. In the case of the drug preparation (3), the percent As readily envisaged from FIGURE 1, the percent dissolution reached substantially 100% upon an

dissolution was still as little as about 50% even after the lagse of 20 hours of the measurement time. In addition, it is worthy to note that the drug preparations (2) and (3) have different dissolution curves (i.e., different inclinations) due to the difference in composition in spite of the use of the same components. changing the mixing ratio suitably. As suggested by the curves, it is possible to control the velocity of dissolution of a drug as desired by

2 the present invention. Comparing the dissolution curve of the drug preparation (4) with that of the drug preparation (5) which contained all the three essential components of this invention, it is appreciated that the control of the velocity of dissolution of the drug (burnatosin hydrochloride) was considerably improved in as a sole lipidic substance instead of mixing the oil component among the three essential components in FIGURE 2 Illustrates a dissolution curve of the drug preparation (4) in which starto acid is incorporated

the drug preparation (5) owing to the addition of sessime oil in the small amount of 50 g (5%). FIGURE 3 depicts the velocities of dissolution of the drug, i.e., theophylline contained in the drug preparations (3) and (4) in Example 3. From the dissolution curves, it is possible to have exactly the same rstanding as those set forth above with respect to FIGURE 2.

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preparations (2), (3), (5) and (7). FIGURES 4 and 5 show the velocity of dissolution of the drug preparation (8) in Example 4 and that of the drug preparation (8) in Example 5. The dissolution curves of these drug preparations indicate the achievement of good dissolution control practically similar to the dissolution curves of the above drug

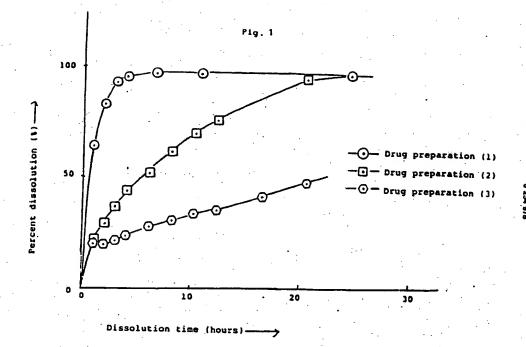
changes and modifications can be made thereto without departing from the spirit or scope of the invention as set forth herein. Having now fully described the invention, it will be apparent to one of ordinary skill in the art that many

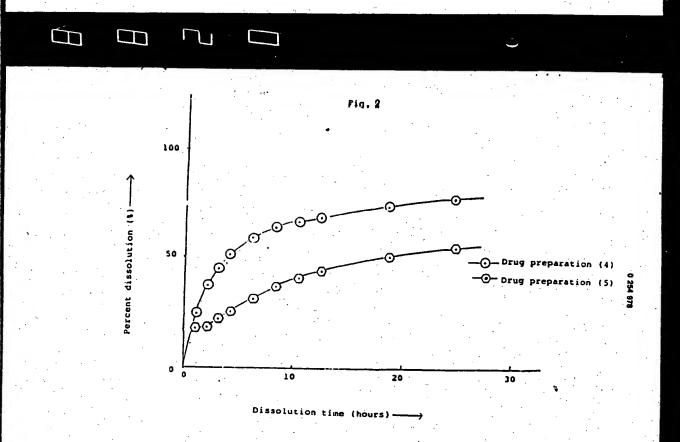
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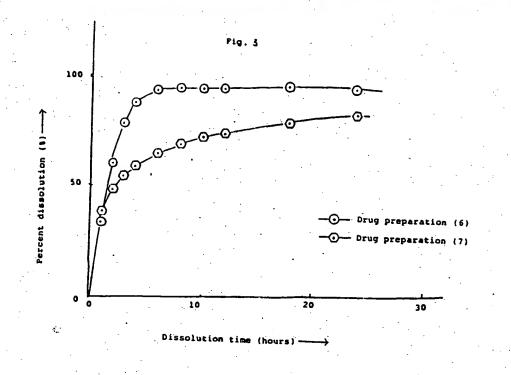
- lipidic substance and an oil. 1. A sustained-release drug preparation comprising as essential imponents a water-soluble drug, a
- least one of the drug selected from the group comprising bunazosin hydrochloride, phenyloropanolamine chlorophenylamine maleate and theophylline. -- 2. The dustained-release drug preparation as claimed in Claim 1, wherein the water-soluble drug is at
- 3. The sustained-release drug preparation as claimed in Claim 1; wherein the lipidic substance is at
- less one of the substance selected from the group comprising alighable higher fatty acids such as stearic acid, myristic acid and palmitic acid, and alighable higher alcohols such as fauryl alcohol, myristyl alcohol and stearyl alcohol; esters of higher fatty acids such as the monostearate, distearate and tristearate of piycerin and hydrogenated castor oil, waxes such as bees wax, carnauba wax, Japan wax and whale wax, oil selected from the group comprising stylosen oil, cotton seed oil, sessme oil, peanul oil, oilve oil, selflower oil, octyddodecyl glyceride, migriol, glycerin monocapylate, and silicone oil. and hydrocarbons such as paraffin, microcrystalline wax and ceresine; and the sucrose esters of fatty acids 4. The sustained-release drug preparation as claimed in Claim 1, wherein the oil is at least one of the
- of a tablet or granules. The sustained-release drug preparation as claimed in Claim 1, wherein the preparation is in the form

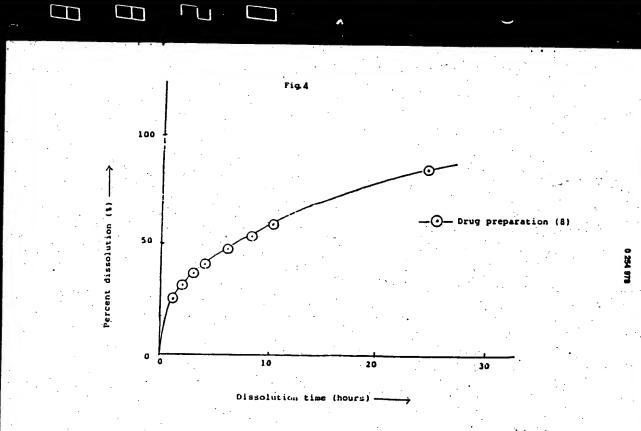
## Claims for the following contracting states: Austria, Spain and Greece

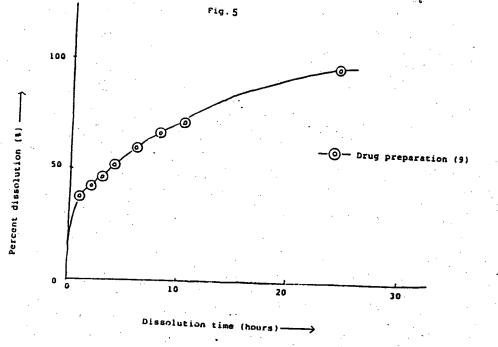
- nents a water-soluble drug, a lipidic substance and an oil. t. Process for preparing a sustained-release drug preparation comprising mixing as essential compo-
- meophylline. from the group comprising bunazosin, hydrochloride, phenylpropanolamine, chlorphenylamine me'aste and 2. Process as claimed in Claim 1, wherein the water-soluble dr. 3 is at least one of the drugs shacted
- esters of higher fatty acids such as the monostearate; distearate and tristearate of glycerin and hydrogeselected from the group comprising aliphatic higher fatty acids such as attent acid, myristic acid and paintitic acid, and aliphatic higher alcohols such as faunyl alcohol, myristyl alcohol and steanyl alcohol. 3. Process as claimed in Claim 1, wherein the lipidic substance is at least one of the substances
- comprising soybean all, cotton seed oil, sesame oil, peanut oil, ofive oil, settlower oil, octyldodecyl nated castor oil, waxes such as bees wax, carnauba wax, Japan wax and whale wax, and hydrocarbons such as paraffin, microcrystatine wax and ceresine; and the sucrose esters of latty acids,
  4. Process as claimed in Claim 1, wherein the oil is at least one of the oils selected from the group
- glyceride, migriol, glycerin monocaprylate, and silicone oil. 5. Process as claimed in Claim 1, wherem the preparation is additionally made into the form of a tablet











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<b>₽</b>	26-10-1987	aan drawn up for all clarms			<b>i</b>	(J.P. HERRMANN) nes 1-16; columns 5-8 *	1; page 2, line e 43; page 5, ex-	(NIPPON SHINYA.CO	G.M. GRASS) column 3, table I, column 5, lines -62; column 4,		2 (RODISNA HE PRODUKTE GmbH) lines 28-34; pages atlons; examples 1,8	1	Channel document with indication, where appropriate
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EUROPEAN SEARCH REPORT